

## S32PC Schutte Mutli-spindle Bar Machine

Serial #	39-08
Manufactured date	1995
Install date	2000
Machine hours	67,349 runtime hours

### Description:

AF-32S-DNT machine

8 Spindles, 32mm capacity

12' stock reel

Siemens Simondrive w/ 840C control

Single Feedout - position 7

Chip conveyor

Parts chute

High pressure coolant unit with additional sock filter

Additional coolant sump

Medium pressure coolant pump

Low pressure coolant pump with self cleaning filter

Additional Electrical cabinet ac unit added

### Cross slides

Position 1	2 axis CNC slide
position 2	2 axis CNC slide
Position 3	Standard 1 axis
Position 4	Standard 1 axis
Position 5	2 axis CNC slide
Position 6	2 axis CNC slide
Position 7	Double cross slide (Cut-off & Back finishing)
Position 8	Standard 1 axis

### Longitudinal slides

Position 1	Standard 1 axis
position 2	Standard 1 axis
Position 3	Standard 1 axis
Position 4	Standard 1 axis
Position 5	Standard 1 axis
Position 6	Standard 1 axis
Position 7	Hydraulic actuated pick-off
Position 8	Standard 1 axis